

D

D

C

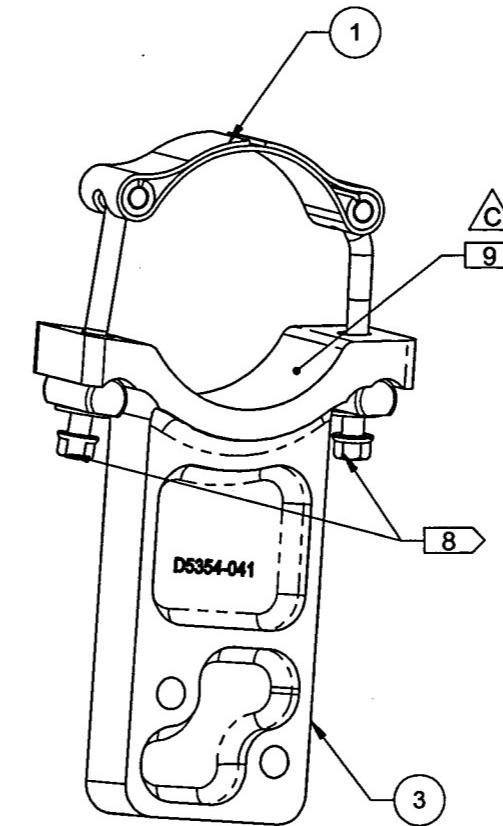
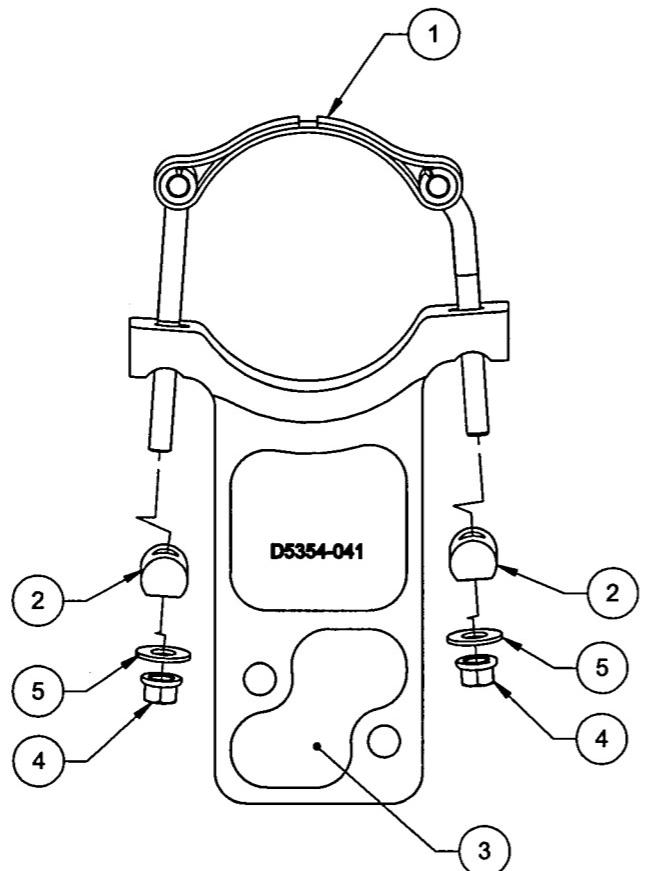
C

B

B

A

A



D5354-041 R66 FWD CLAMP ASSY, LH

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: AS SHOWN ON D5354-1
 - 7) WEIGHT: 0.37 lbs
 - 8) SECURE NUTS WITH 1-2 THREAD AS SHOWN
 - 9) APPLY AN EVEN LAYER OF PROSEAL 890 (0.02"- 0.03" THICK) ON INSIDE SURFACE

RELEASED
2017-03-22
E&H 17-535

APPROVED

ITEM	QTY -041	P/N	DESCRIPTION	
			X	D5354-041
1	1	D5316-1	T-BOLT STRAP	
2	2	D5351-1	T-BOLT SPACER	
3	1	D5354-1	SUPPORT, LH	
4	2	MS21043-3	NUT, SELF-LOCKING	
5	2	NAS1149D0332J	WASHER	
6	A/R	PROSEAL 890	SEALANT	

COPYRIGHT © 2015 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

8

7

6

5

4

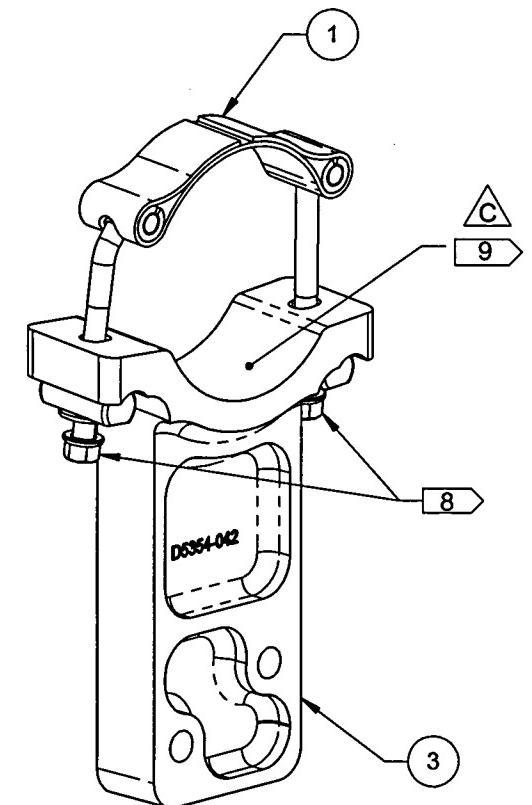
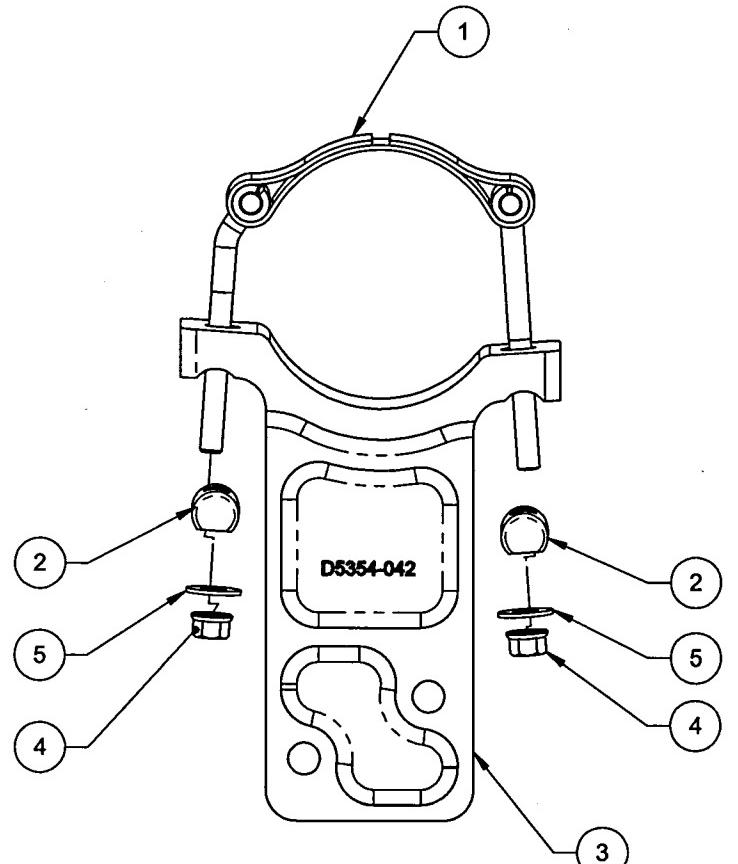
3

2

1

D

D



D5354-042 R66 FWD CLAMP ASSY, RH C

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: AS SHOWN ON D5354-2
- 7) WEIGHT: 0.37 lbs
- 8) SECURE NUTS WITH 1-2 THREAD AS SHOWN
- 9) APPLY AN EVEN LAYER OF PROSEAL 890 (0.02"- 0.03" THICK) ON INSIDE SURFACE

RELEASED
2017 -03- 22

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED	VS	DRAWING NO.
MFG. APPR.	JFS	D5354
APPROVED	HS	REV. C
DE APPR.	DS	SHEET 2 OF 4
DATE	17.02.09	SCALE
		R66 FWD CLAMP ASSEMBLY
		NTS

COPYRIGHT © 2015 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

8

7

6

5

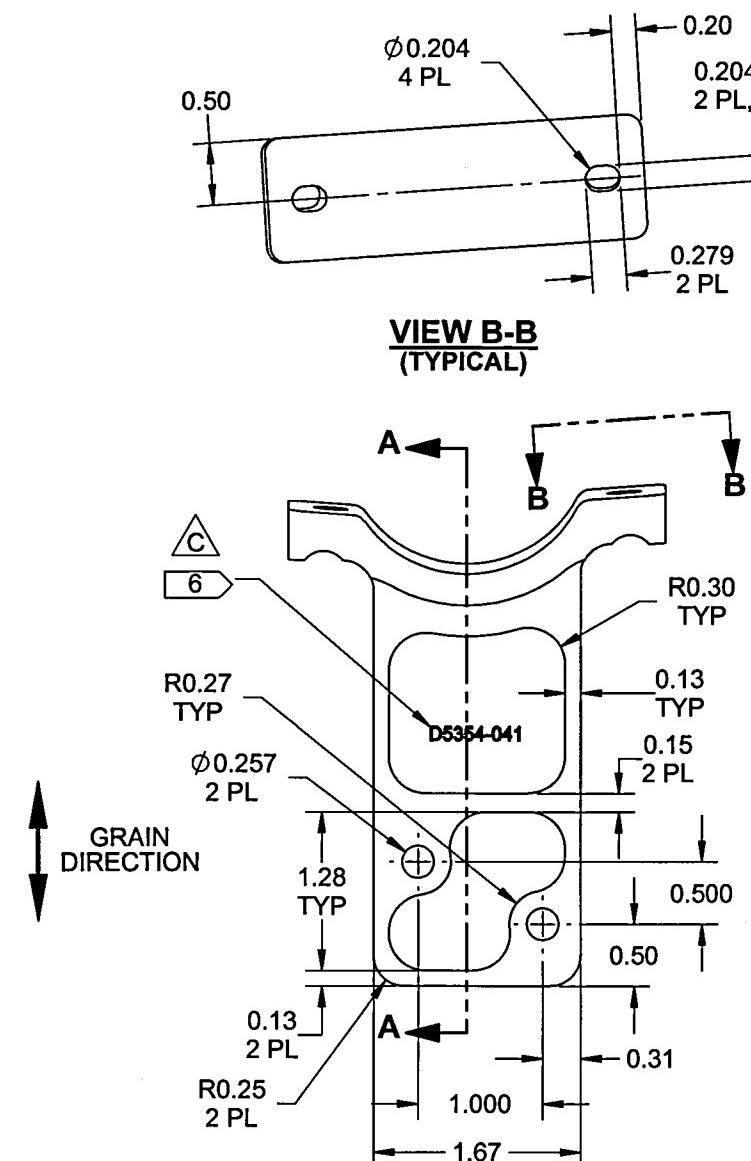
4

3

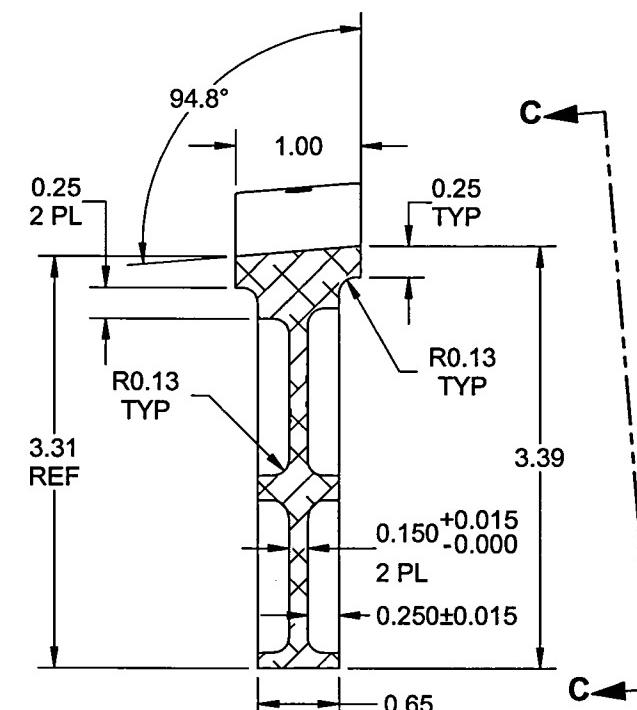
2

1

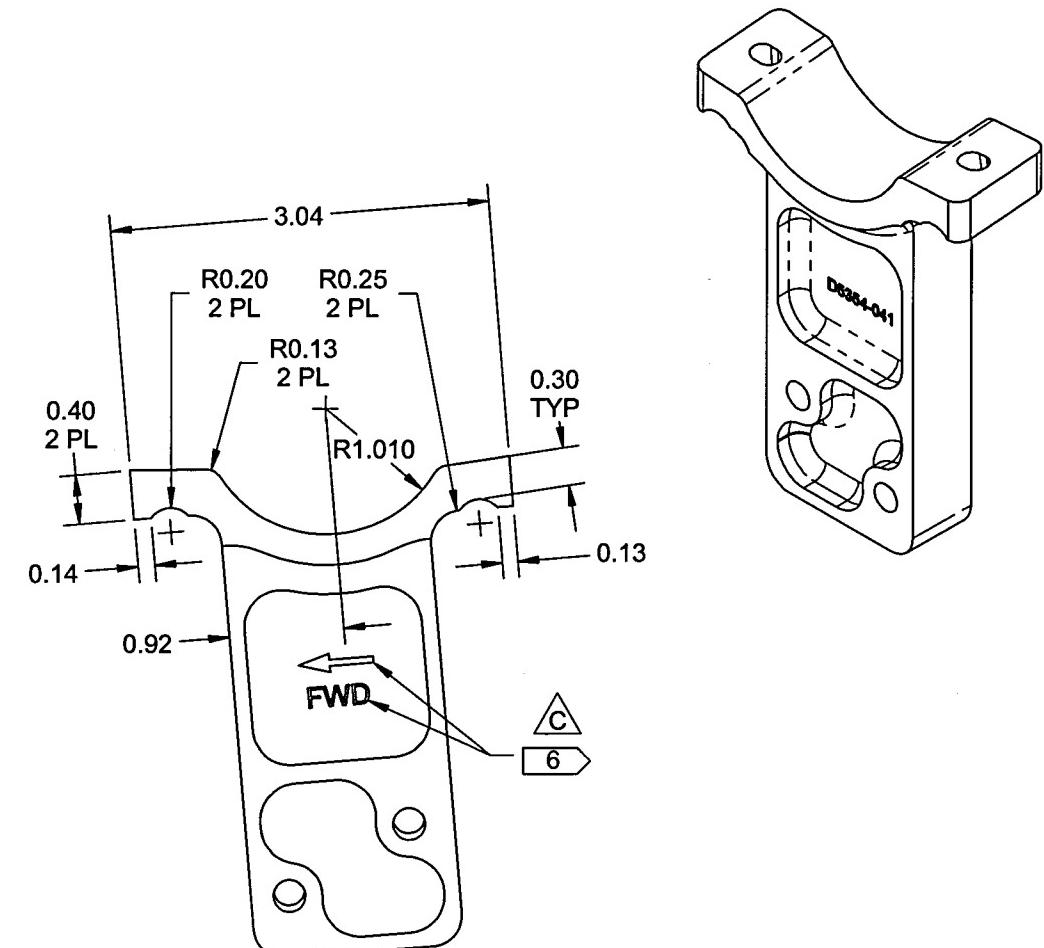
8 | 7 | 6 | 5 | 4 | 3 | 2 | 1



VIEW B
(TYPICAL)



SECTION A-A



VIEW C-C

D5354-1 SUPPORT, LH

NOTES:

- NOTES:**

 - 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
 - 2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH ASSEMBLY P/N, FWD & ARROW PER DART QSI 044 6.3 (CNC ENGRAVING)
USING MAX DEPTH OF 0.010 WITH MIN RADIUS OF 0.010
 - 7) WEIGHT: 0.29 lbs
 - 8) UNDEFINED FEATURES CONTROLLED BY CAD FILE D5354-1 REV. C.SLDPR

RELEASED
2017-03-22

ADDRESS/ED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED	VS	DRAWING NO.		REV. C
MFG. APPR.	JFS	D5354		SHEET 3 OF 4
APPROVED	HS	TITLE		SCALE
DE APPR.	DS H	R66 FWD CLAMP ASSEMBLY		NTS
DATE	17.02.09	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

COPYRIGHT © 2015 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

8 7 6 5 4 3 2 1

